

Duplicate

Work Order ID 80891-2

\*80891\*

March-30-12 9:06:46 AM

Item ID: D135-819-011

Revision ID:

Item Name: Dual Disabling

Start Date: 3/12/12 Start Qty: 5.00

Required Date: 3/23/12 Req'd Qty: 5.00

Reference:

Approvals: Process Plan:

QC:

Date:

Date:

Accept

Tooling:

SPC (Y/N):

\*N900040100\*

Cust Item ID:

Customer:

Setup Start

Stop

\*NS1\*

\*NS2\*

Run Start

Stop

\*NR1\*

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D135-819

A

100

0.00

\*100\*

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPP D135-819-011 CHG001

110

Pick Kit

0.00

\*110\*

Packaging

Packaging

Memo

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Quality Control

Memo

Handwritten: 12-3-30 (5)

Handwritten: 12/3/30

Handwritten: P

Handwritten: 6420A

Handwritten: (+4)

Handwritten: Szkalz



# Work Order ID 80891

\*80891\*

Page 2

Item ID: D135-819-011

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Dual Disabling

Start Date: 3/12/12 Start Qty: 5.00 \*5\*

Cust Item ID:

Required Date: 3/23/12 Req'd Qty: 5.00 \*5\*

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00

\*130\*

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D135-819-011  
Location: lot

140

QC21- Final Inspection - Work Order Release

0.00

\*140\*

QC

Memo

0.00

Quality Control

(40)

12/6/26

12/6/26  
ME  
12-06-26



# Picklist Print

March-30-12 9:06:45 AM

Page 1

Work Order ID: 80891

Parent Item: D135-819-011

Parent Item Name: Dual Disabling

Start Date: 3/12/12

Required Date: 3/23/12

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP REV:A 12.01.06 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3393-041  
Battery Lock Assembly

Manufactured

No

60571

110

Each

5.0000

1

5

Location

Loc Qty

Loc Code

st493

5

79036

5

D4571-041

Tail Rotor Disabling

Manufactured

No

110

Each

1.0000

1

5

Location

Loc Qty

Loc Code

ST

1

80892

1

*Handwritten notes and signatures:*  
 - Next to D3393-041: "CH20A"  
 - Next to D4571-041: "CH20A"  
 - Next to D3393-041: "12/3/30" with a checkmark and "SP"  
 - Next to D4571-041: "SP" with a checkmark and "SP"  
 - Various signatures and initials throughout the right side of the page.





## 4.0 PARTS LIST

-011	Part Number	Description
X	D135-819-011	DISABLING KIT
1	D4571-041	TAIL ROTOR PEDAL DISABLING KIT
1	D4571-051	* PEDAL LOCK ASSEMBLY
1	D3384-047	* CYCLIC SOCK
2	AN960-416	* WASHER
1	D3373-5K	** KEY, REPLACEMENT
1	D3393-041	BATTERY DISABLING KIT
1	D3373-1K	** KEY REPLACEMENT

\* shown for reference only, part is included in D4571-041 assembly above

\*\* shown for reference only, p/n for ordering replacement keys

